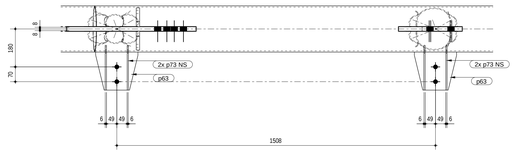
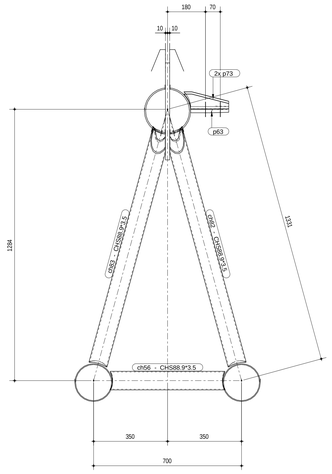
PHASE No.	QTY
Phase 1	2

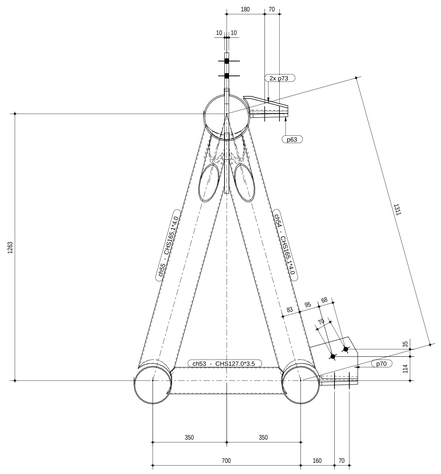
LOT No.	QTY
6	2



H - H
1:10

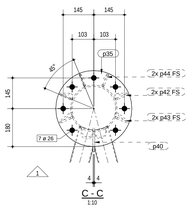


G - G
1:10

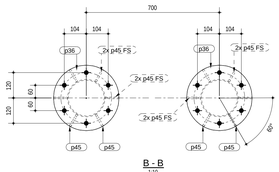


F - F
1:10

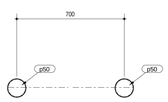
MATERIAL LIST FOR ONE ASSEMBLY MK'D		T1-1		
Mark	No	Section	Length	Grade	Weight (T)
ch34	1	CHS219.1*6.0	7454	S355JR	0.235
ch35	1	CHS219.1*6.0	1163	S355JR	0.037
ch40	1	CHS177.8*4.0	1843	S355JR	0.032
ch41	1	CHS177.8*4.0	1843	S355JR	0.032
ch42	2	CHS177.8*4.0	10621	S355JR	0.363
ch53	1	CHS127.0*3.5	571	S355JR	0.006
ch54	1	CHS165.1*4.0	1201	S355JR	0.019
ch55	1	CHS165.1*4.0	1201	S355JR	0.019
ch56	1	CHS88.9*3.5	543	S355JR	0.036
ch60	1	CHS88.9*3.5	1062	S355JR	0.008
ch61	1	CHS88.9*3.5	1062	S355JR	0.008
ch62	1	CHS88.9*3.5	1312	S355JR	0.010
ch63	1	CHS88.9*3.5	1312	S355JR	0.010
ch64	1	CHS88.9*3.5	1197	S355JR	0.009
ch65	1	CHS88.9*3.5	1197	S355JR	0.009
ch66	1	CHS88.9*3.5	1335	S355JR	0.010
ch67	1	CHS88.9*3.5	1335	S355JR	0.010
ch68	1	CHS88.9*3.5	1214	S355JR	0.009
ch69	1	CHS88.9*3.5	1214	S355JR	0.009
ch70	1	CHS88.9*3.5	1352	S355JR	0.010
ch71	1	CHS88.9*3.5	1352	S355JR	0.010
ch72	1	CHS88.9*3.5	1231	S355JR	0.009
ch73	1	CHS88.9*3.5	1231	S355JR	0.009
ch74	1	CHS88.9*3.5	1370	S355JR	0.010
ch75	1	CHS88.9*3.5	1370	S355JR	0.010
ch76	1	CHS88.9*3.5	1230	S355JR	0.009
ch77	1	CHS88.9*3.5	1230	S355JR	0.009
ch78	1	CHS88.9*3.5	1374	S355JR	0.010
ch79	1	CHS88.9*3.5	1374	S355JR	0.010
ch80	1	CHS88.9*3.5	1274	S355JR	0.009
ch81	1	CHS88.9*3.5	1274	S355JR	0.009
ch82	1	CHS88.9*3.5	1151	S355JR	0.008
ch83	1	CHS88.9*3.5	1151	S355JR	0.008
ch84	1	CHS88.9*3.5	1467	S355JR	0.011
ch85	1	CHS88.9*3.5	1487	S355JR	0.011
ch86	1	CHS88.9*3.5	1339	S355JR	0.010
ch87	1	CHS88.9*3.5	1339	S355JR	0.010
ch88	2	CHS88.9*3.5	705	S355JR	0.010
ch89	2	CHS88.9*3.5	389	S355JR	0.006
p31	2	PL19*400	500	S355JR	0.050
p32	1	PL19*310.5	941	S355JR	0.035
p33	1	PL20*200	672	S355JR	0.026
p34	1	PL20*591	645	S355JR	0.045
p35	1	PL20*260	360	S355JR	0.018
p36	2	PL19*310	310	S355JR	0.019
p39	2	FLP115	260	S355JR	0.003
p40	1	FLP130	113	S355JR	0.001
p42	2	FLP130	64	S355JR	0.001
p43	2	FLP130	73	S355JR	0.001
p44	2	FLP130	62	S355JR	0.001
p45	12	FLP130	65	S355JR	0.004
p50	2	PL3*64	64	S355JR	0.005
p52	1	PL19*250	181	S355JR	0.009
p53	2	PL19*100	250	S355JR	0.007
p70	1	PL19*203.2	212	S355JR	0.004
p73	4	FLP70	212	S355JR	0.002
p132	2	FLP90	210	S355JR	0.003
			SUB-TOTAL FOR ONE ASSEMBLY		1.273
			TOTAL FOR 2 ASSEMBLIES		2.545



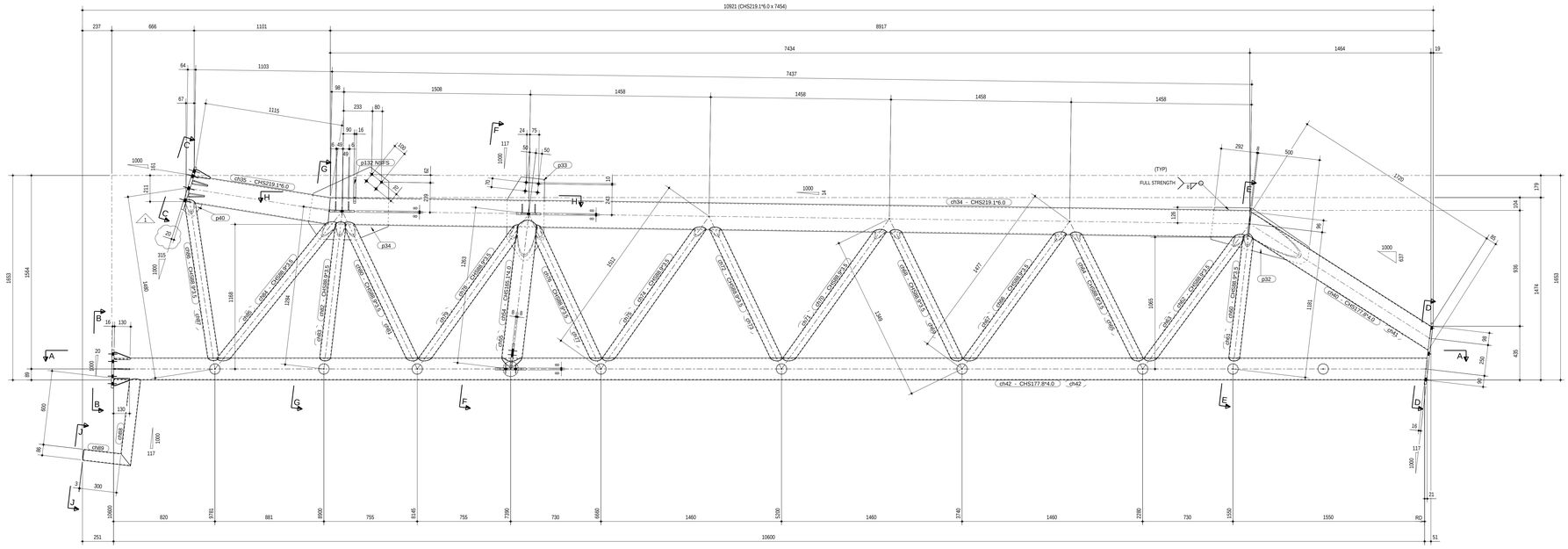
C - C
1:10



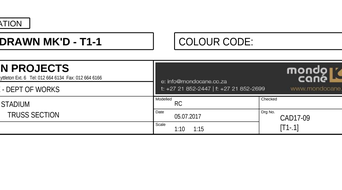
B - B
1:10



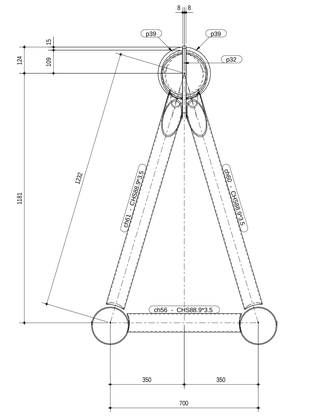
J - J
1:10



A - A
1:15



D - D
1:10



E - E
1:10

PAINT TO SPECIFICATION

2 - TRUSS SECTIONS REQ'D AS DRAWN MK'D - T1-1

COLOUR CODE:

REV	DESCRIPTION	STATUS	BY	DATE
A	ISSUED FOR APPROVAL	RFC	RC	05.07.2017
0	ISSUED FOR FABRICATION	RFC	RC	05.07.2017

FINISH: 1 S = HOT DIP GALVANIZE TO EN ISO 1461
P = PAINT TO SPECIFICATION

PARTS HARD STAMPED WITH PROJECT & MARK No. LOCATED THUS

GENERAL NOTES G.O.N:
1. HOLES - 22Ø FOR M20 Gr. 8.8 BOLTS
2. WELDS - 6mm FILET CONT.
3. MATERIAL - GRADE 350Wa
IN ACCORDANCE WITH SANS 1431
4. NOTCHES - CORNER RADIUS 11mm (MIN)
5. PAINTING - REFER ENGINEERS SPECIFICATION

Client: **CADCON PROJECTS**
1027 Elgon Street, Lyttleton Ext. 6 Tel: 012 664 6124 Fax: 012 664 6166

Project: FREE STATE - DEPT OF WORKS

Title: FEZILE DABI STADIUM
ASSEMBLY - TRUSS SECTION

ENG. REF:

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www.mondocane.co.za

Checked: RC
Date: 05.07.2017
Dwg No.: CAD17-09 [T1-1]
Rev.: 0
Scale: 1:10 1:15

Table Structures